

Alu. ~750"

Work Order ID 74871

October 13, 2011 10:36:43 AM

74871

Page 1

Item ID: D3492-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Plug

Start Date: 10/13/11 Start Qty: 60.00

60

Cust Item ID:

Required Date: 10/27/11 Req'd Qty: 60.00

60

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 11/10/14

Tooling:

Date:

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N):

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
D3492	D								
100 *100*	Hardinge CNC LATHE SMALL	0.00							
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	1-Turn as per Folio FA632 & Dwg D3492 Dwg Rev: 9 Folio Rev: 11								
110 *110*	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									
120 *120*	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control									

24 11/10/24

60 d

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Revision ID:

Item Name: Plug

Stop

NS2

Start Date: 10/13/11 Start Qty: 60.00

60

Cust Item ID:

Required Date: 10/27/11 Req'd Qty: 60.00

60

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

HandFinish

Memo

0.00

Hand Finishing

60

BL 11-10-25

140

White Gloss(Ref.4.3.5.1) per QSI005 4.3-Alum

0.00

140

Powdercoat

Powder Coating

Memo

(Flat End Only)

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

10:00 0.00
320°F
10:30

60x1m BL 11-10-27

150

QC3- Inspect Part Finish

0.00

150

QC

Quality Control

Memo

0.00

60 ✓ 11-10-27
COUNTEC

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74871

Page 3

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Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Plug

Stop

NS2

Start Date: 10/13/11 Start Qty: 60.00

60

Cust Item ID:

Required Date: 10/27/11 Req'd Qty: 60.00

60

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

EPA

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

Identify as per dwg & Stock Location:

0.00

160

Packaging

Packaging

60x0 M/11/10/27

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Quality Control

Memo

0.00

11/10/27

11/10/27
CO

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Page 1

October 13, 2011 10:36:49 AM

Work Order ID: 74871

74871
D3492-3

Parent Item: D3492-3

Parent Item Name: Plug

Start Date: 10/13/11

Required Date: 10/27/11

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.750		Purchased	No			100	f	6.1780	0.06	3.789474	**		
M6061T6R0 750										3.575			<i>LL 10/10/24</i>

6061-T6 Round Bar .750"

Location	Loc Qty	Loc Code
MAT013	6.178	
112442	0.796	
116406	0.617	
117481	2.51	
118106	2.255	

11923L

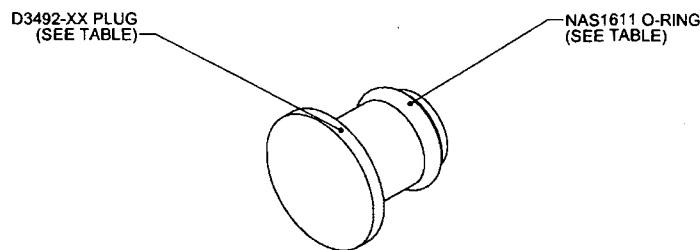
3.575

W/O:		WORK ORDER CHANGES					
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D3492-XXX PLUG PARTS LIST

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	PART NUMBER	DESCRIPTION
X							D3492-041	PLUG ASSEMBLY
	X						D3492-043	PLUG ASSEMBLY
		X					D3492-045	PLUG ASSEMBLY
			X				D3492-047	PLUG ASSEMBLY
				X			D3492-049	PLUG ASSEMBLY
					X		D3492-051	PLUG ASSEMBLY
						X	D3492-053	PLUG ASSEMBLY
1							D3492-1	PLUG
	1						D3492-3	PLUG
		1					D3492-5	PLUG
			1				D3492-7	PLUG
				1			D3492-9	PLUG
					1		D3492-11	PLUG
						1	D3492-13	PLUG
							NAS1611-005	O-RING
							NAS1611-007	O-RING
1							NAS1611-010	O-RING
							NAS1611-012	O-RING
							NAS1611-013	O-RING
							NAS1611-015	O-RING
							NAS1611-016	O-RING

NOTES:

1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX OR PARKER 2-XXX

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34871 M.L.J

11/10/14

RELEASED
2011-05-30
J.W.

D	INCORPORATED DEO D3492-C-1. SHT 2 DIM C FOR -1 WAS 0.055. (SEE CAR11-048)			AJS	11.05.24
C	ADD -049/051/053, CHANGE DRAWING FORMAT			PH	07.10.05
B	ADD -047, UPDATE DIM A FOR -045			PH	08.05.11
A	NEW ISSUE			PH	08.01.04
REV.	DESCRIPTION	BY	DATE		
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED		DRAWING NO.	REV. D		
MFG. APPR.	J.F.	D3492	SHEET 1 OF 2		
APPROVED		TITLE	SCALE		
DE APPR.		PLUG	2:1		
DATE	11.05.24	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY INFORMATION OF DART AEROSPACE LTD. IT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

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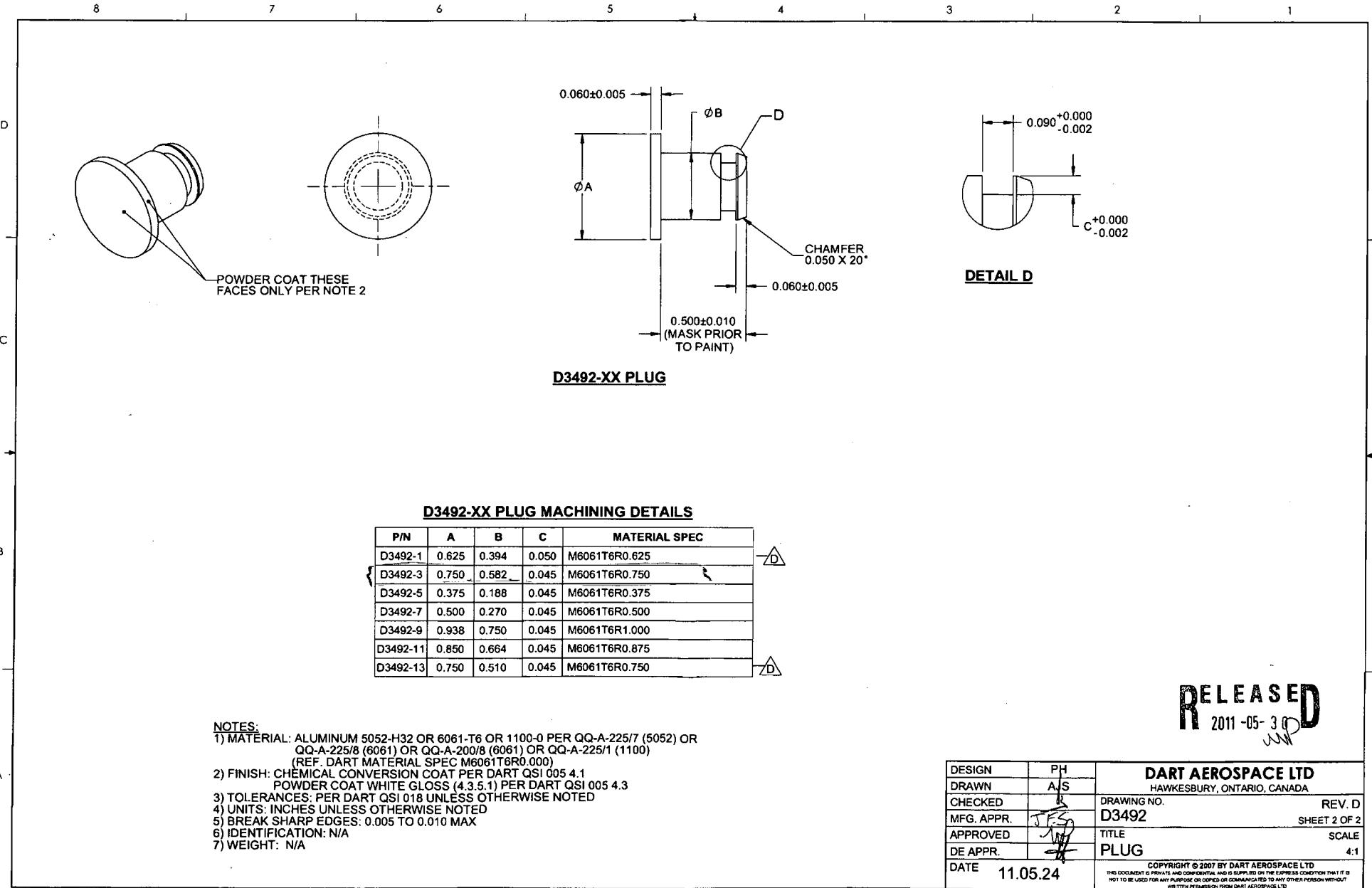
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DART AEROSPACE LTD	Work Order:	74871
Description: Plug	Part Number:	03492-3
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	<i>PF</i>	Audited by:	<i>PP</i>	Preliminary Approval:	
Date:	11/10/24	Date:	11. 10. 24	Date:	

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15

